

## ABSTRACT

A rechargeable battery (2) and a circuit substrate (3) are connected by lead plates (4, 5) and united by a primary  
5 mold (11) that is formed by filling resin therebetween, after which a secondary mold (12) is formed on the outer face by filling resin at necessary locations and a winding sheet (13) is wound around the periphery, thereby forming a battery pack.